

卷板剪切线系列 COIL LINE PROCESSING

分条线 | 落料线 | 摆剪线 | 横切线 | 机器人排刀

Slitting Line | Blanking Line | Oscillating Shearing Line | Cut to Length Line | Robot Setup System

▼ China Top Brand

Yawei 亚威

股票代码 002559

STOCK CODE 002559

江苏亚威机床股份有限公司

江苏亚威机床股份有限公司（简称亚威股份，股票代码002559）是国内知名的高端装备及智能制造解决方案供应商。创建于1956年，位于江苏省扬州市，2011年在深交所中小板上市，为汽车、交通、航空、钣金、电力电气、电梯、家电等各大行业的知名企业提供金属成形机床、激光加工设备、工业机器人、自动化生产线、工厂管理软件及面向多行业的智能车间/智能工厂解决方案。公司总资产45亿元，净资产18亿元，占地面积50万m²，现有员工1,900多人，规模效益在中国金属成形机床行业稳居前三，在国内建有60个集销售、服务于一体的办事处，在国外60多个国家设有销售代理机构。

卷板事业部经过30多年的发展，已经形成几大类产品协调发展的良好局面：

-分条线---刀座+十字换刀臂+机器人排刀

-横切线---摆剪、飞剪、移动剪

-落料线---钢板落料、钢铝复合落料，激光落料

聚焦产品智能升级，打造高端卷材加工设备供应商！

Jiangsu Yawei Machine Tool Co., Ltd.

Jiangsu Yawei Machine Tool Co., Ltd. (Abbreviated as Yawei, stock code 002559) is a well-known supplier of high-end equipment and intelligent manufacturing solutions. Founded in 1956, it is located in Yangzhou City, Jiangsu Province. In 2011, it was listed on the SME Board of Shenzhen Stock Exchange market, Yawei provides sheet metal forming machines, laser processing equipment, industrial robots, automatic production lines, factory management software, and intelligent workshops for well-known companies in the automotive, transportation, aviation, sheet metal, power and electrical, elevators, and home appliances industries. At present, the company has total assets of 4.5 billion, net assets of 1.8 billion, covers an area of 500,000m², more than 1,900 employees, 60 domestic sales and service offices, and sales agent network in more than 60 countries.

After nearly 30 years of development, the Coil Business Division has formed a good situation of coordinated development of several major products:

-Slitting line — slitter + cross-type blade changing arm + robot setup

-Cut to length line — oscillating shear, flying shear, moving shear

-Blanking line — Steel plate blanking, steel-aluminum composite blanking and laser blanking

Focus on intelligent product upgrades and build a high-end coil processing equipment supplier!

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技术创新能力 Technological innovation ability

亚威始终坚持技术领先的发展策略，不断加大研发投入和研发人才队伍建设力度。近年来研发投入占营业收入比重保持在7%左右，在行业内处于领先水平。现已拥有国家级博士后科研工作站、江苏省级技术中心、江苏省金属板材智能装备重点实验室，在意大利、南京等地设立了研发分支机构，高素质研发人才加速集聚。

Yawei always adheres to the technology-leading development strategy, constantly increasing the R&D investment and R&D talent team building. In recent years, the proportion of R&D investment in operating income has remained at around 7%, which is at the leading level in the industry. At present, Yawei has a National Post-Doctoral Research Center, a Jiangsu Provincial Technology Center, and Jiangsu Key Laboratory of Sheet Metal Intelligent Equipment, and has set up R&D branches in Suzhou, Wuxi, and Nanjing, and other places to accelerate.

精密制造优势 Precision manufacturing advantage

精良的装备、专业化制造，为亚威高新产品的规模化增长和品质保证提供了强有力的保障，亚威现有四个专业产品安装调试车间和一个智能精密加工车间，拥有数控五轴联动加工中心、数控龙门加工中心、超大型数控镗铣床等关键设备300余台。

Sophisticated equipment and specialized manufacturing provide a strong guarantee for large-scale growth and quality assurance of Yawei's high-tech products. Now Yawei has four professional assembling and testing workshops and one precise manufacturing workshop, and has more than 300 sets of key equipment, such as CNC 5-axis machining center, CNC gantry machining center, CNC boring and milling machining center.



营销服务优势 Marketing service advantage



完善的销售网络和服务体系 Perfect sales network and service system

在国内建有60个集销售、服务于一体的办事处，在国外60多个国家建有销售代理机构
Established more than 60 sales and service offices in China, and sales agencies in more than 60 foreign countries

分条线

SLITTING LINE

十字换刀臂
Cross-type blade exchanging arm

机器人排刀
Robot setup

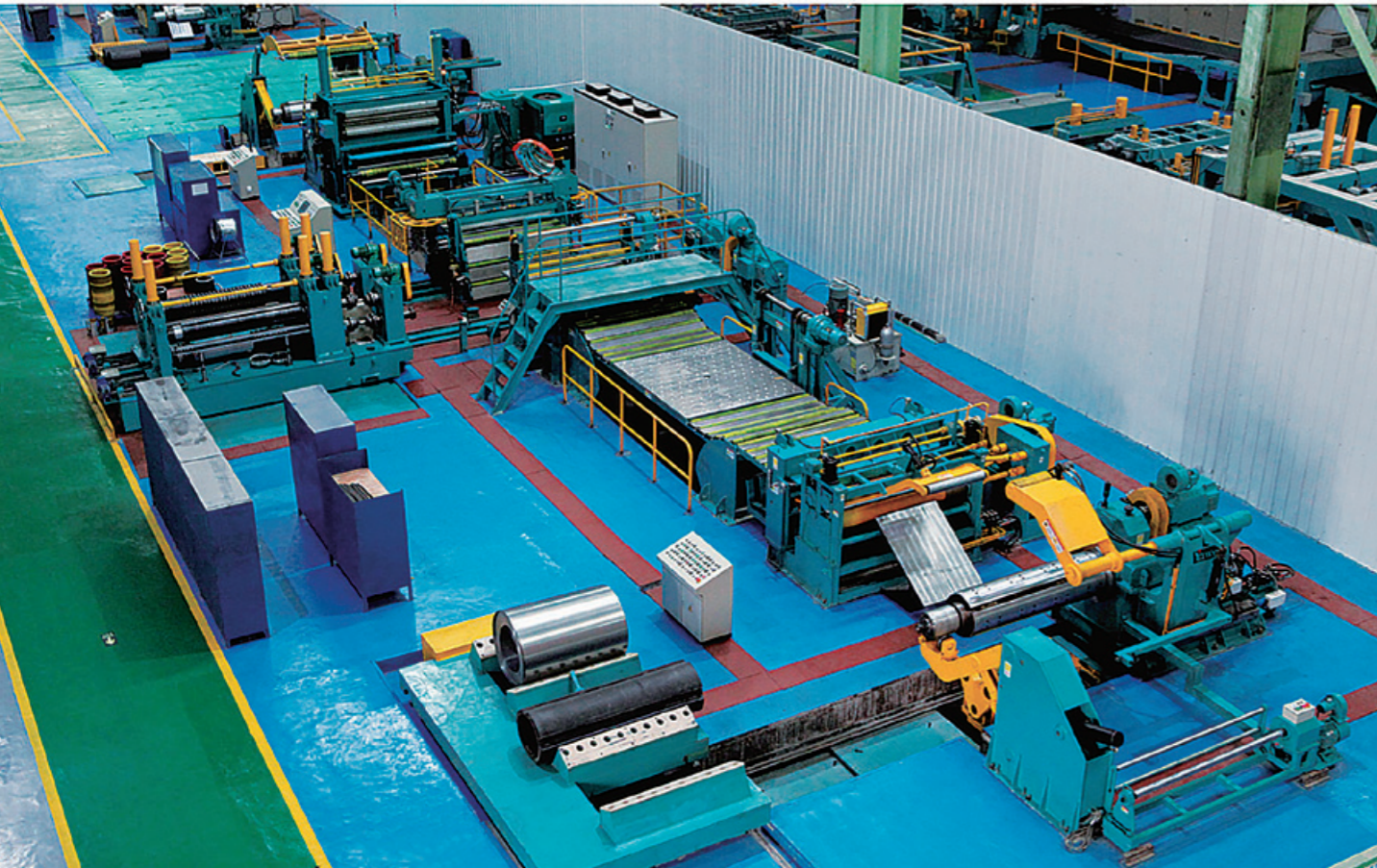
皮带张力机
Belt type tension device

单刀座
Single slitter

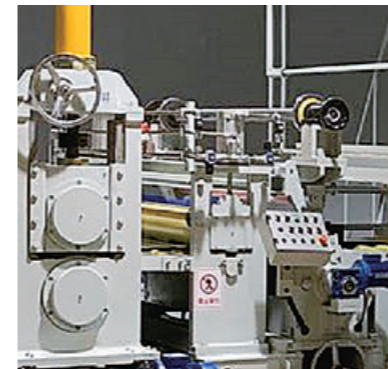
双刀座
Double slitter

分条线

SLITTING LINE

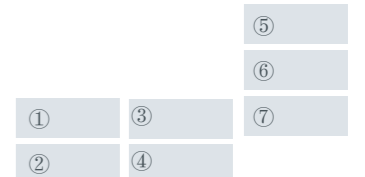


- 高度可靠的机器性能
- 精确的分条剪切
- 整齐的卷取
- 无划伤的张力控制
- 友好的人机界面
- Highly reliable machine performance
- Accurate slitting and cutting
- Tidy recoiling
- Tension control without scratch
- Delightful man-machine interface



型号 Model	1250型	1650型	1850型	2150型
原始卷料 Processing material	冷轧板、镀锌板、彩涂板、不锈钢板等 Cold-rolled steel coil, Galvanized coil, Color-coated coil, Stainless steel coil, etc.			
材料厚度 Processing sheet thickness	0.15mm-1.0mm	0.3mm-3.0mm	0.5mm-3.5mm	0.5mm-3.5mm
材料宽度 Processing sheet width	1250mm (MAX)	1650mm (MAX)	1850mm (MAX)	2150mm (MAX)
抗拉强度 δ_b	1200Mpa (Max)			
屈服强度 δ_s	1000Mpa (Max)			
卷料重量 Coil weight permitted	20T (MAX)	30T (MAX)	35T (MAX)	35T (MAX)
宽度精度 Cutting accuracy	$\pm 0.05\text{MM}$	$\pm 0.1\text{MM}$	$\pm 0.1\text{MM}$	$\pm 0.15\text{MM}$
机组速度 Line speed	300m/min(MAX)	200m/min(MAX)	200m/min(MAX)	200m/min(MAX)

- ① 引料单元 Feeding unit
- ② 贴膜装置 Film applying device
- ③ 双刀座分条 Slitting line with double slitter
- ④ 十字换刀臂 Cross-type blade exchanging arm
- ⑤ 废边卷取机 Scrap recoiler
- ⑥ 皮带张力机 Belt tensioner
- ⑦ 卷取机 Recoiler



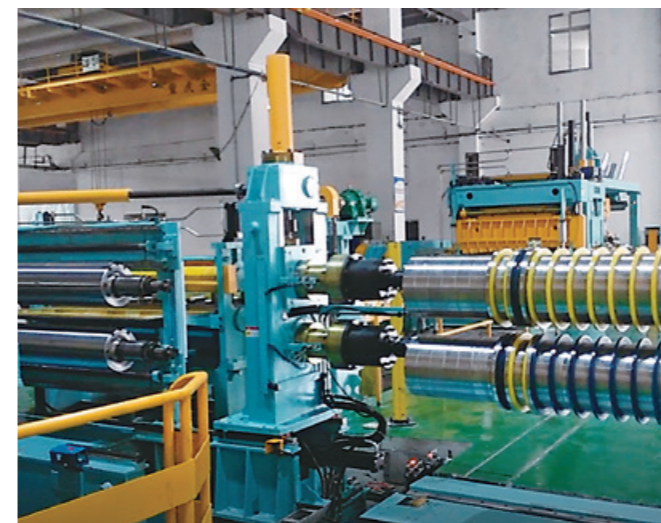
分条线

SLITTING LINE



热轧分条线

HOT ROLLED SLITTING LINE



- ①
- ②
- ③
- ④
- ⑤
- ⑥
- ⑦

- ① 机器人刀库 Robo blade library
- ② 十字换刀臂 Cross-type blade exchanging arm
- ③ 双锥头开卷机 Decoiler
- ④ 引料初矫 Feeding and straightener
- ⑤ 卷取机 Recoiler
- ⑥ 张力单元 Tension unit
- ⑦ 纵剪机 Slitter

型号 Model	1650型	1850型	2000型	2200型
原始卷料 Processing material	热轧酸洗板、热轧板等 Hot-rolled pickled coil, Hot-rolled coil, etc.			
材料厚度 Processing sheet thickness	1.0mm-6.0mm	1.0mm-6.0mm	3.0mm-12.0mm	4.0mm-16.0mm
材料宽度 Processing sheet width	1650mm (MAX)	1850mm (MAX)	2000mm (MAX)	2200mm (MAX)
抗拉强度 δ_b	1200Mpa (Max)			
屈服强度 δ_s	1000Mpa (Max)			
卷料重量 Coil weight permitted	20T (MAX)	35T (MAX)	35T (MAX)	35T (MAX)
宽度精度 Cutting accuracy	$\pm 0.15\text{MM}$	$\pm 0.15\text{MM}$	$\pm 0.2\text{MM}$	$\pm 0.3\text{MM}$

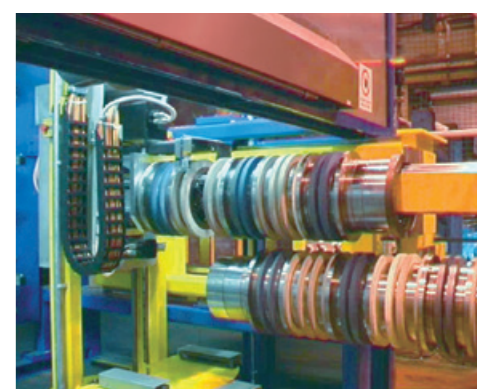
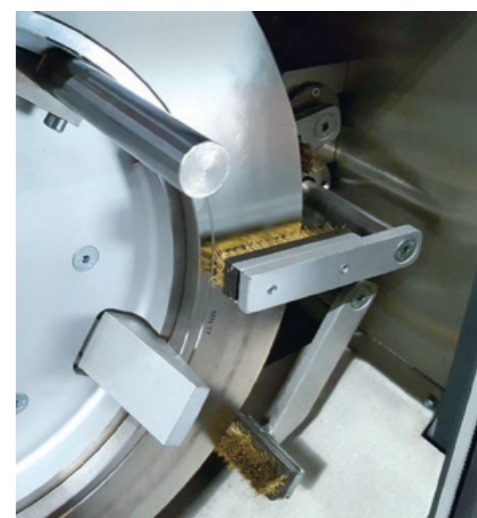
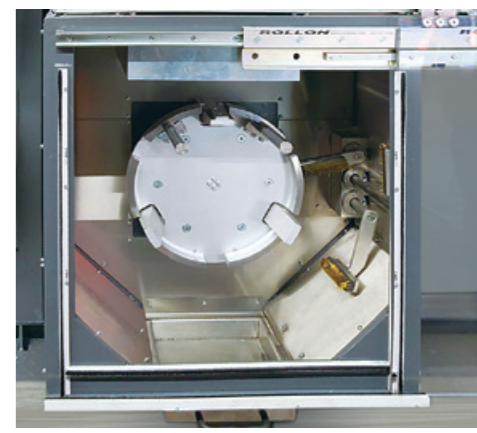
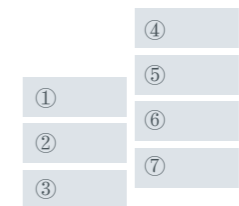
机器人排刀

ROBOT SETUP



- 高度可靠的机械性能
- 刀片、隔套的全智能管理
- 安全地垫、加密光栅保证操作的安全性
- 极高的排刀效率
- 良好的机器扩展性能
- 友好的人机界面
- Highly reliable mechanical performance
- Full intelligent management for knife and spacer
- Safety mat, encryption grating to guarantee the safety operation
- High efficiency setups
- Good extension the machine performance
- Friendly HMI

- ① 刀库 Blade magazine
- ② 换刀臂 Blade changing arm
- ③ 换刀臂出库 Blade changing arm move out
- ④ 刀具清洁 Blade cleaning
- ⑤ 刀具清洁 Blade cleaning
- ⑥ 机器人 Robot
- ⑦ 换刀臂排刀 Blade changing setup



功能性能名称	PRCS20	PRCS30
X轴行走速度	120m/min	80m/min
速度升降	60m/min	60m/min
旋转速度	270°/s	270°/s
机器人承载	300	300
排刀效率	10-12次/天	8-10次/天
挂刀臂承载	250	250

落料线

SHEET METALS
BLANKING LINE

Yawei

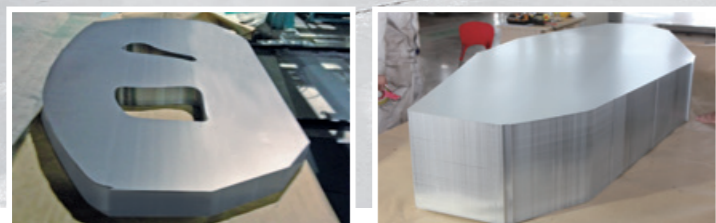
落料线
Blanking Line

钢铝复合
落料线
Steel-aluminum
composite
blanking line

激光落料线
Laser Blanking
Line

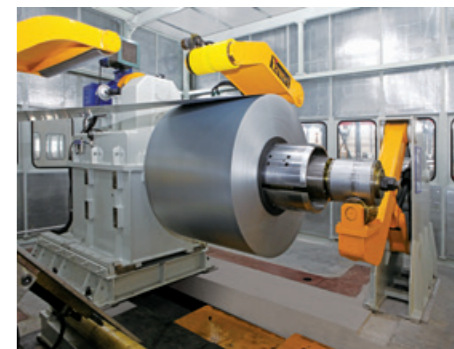
落料线

BLANKING LINE

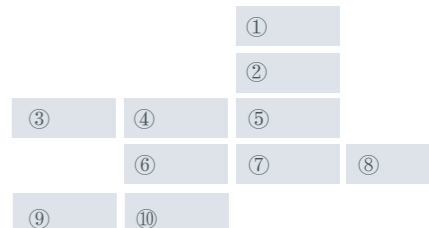


- 高度可靠的机器性能
- 准确的定长
- 高速高精度喂料
- 有效的防划伤措施
- 整齐的堆垛
- 高效的材料利用率
- 友好的人机界面
- Highly reliable machine performance
- High precise cut to length control
- High speed and high precision feeding
- Effective scratch-proof measure
- Tidy stacking
- Efficient material utilization
- Delightful man-machine interface

- ① 开卷机
- ② 引料折头
- ③ 夹送纠偏
- ④ 压机入口
- ⑤ 清洗机
- ⑥ 电磁输送皮带
- ⑦ 电磁堆垛机
- ⑧ 堆垛成品
- ⑨ 排废装置
- ⑩ 摆剪模
- Decoiler
- Feeding unit
- Pinching and guiding
- Inlet of press
- Cleaning machine
- Electromagnetic conveying platform
- Electromagnetic stacker
- Stacked processed plates
- Waste discharge device
- Oscillating shear mold

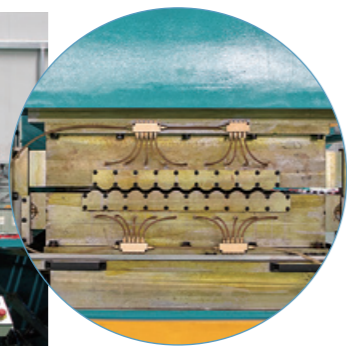
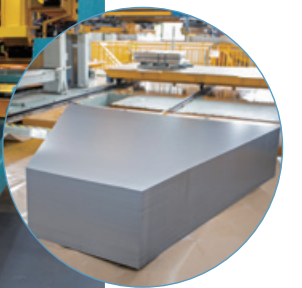


型号 Model	1650型	1850型	2050型	2150型
原始卷料 Processing material	冷轧板、镀锌板等 Cold-rolled steel coil, Galvanized coil, Color-coated coil, etc.			
材料厚度 Processing sheet thickness	0.5mm-3.5mm	0.5mm-3.5mm	0.5mm-3.5mm	0.5mm-3.5mm
材料宽度 Processing sheet width	1650mm (MAX)	1850mm (MAX)	2050mm (MAX)	2150mm (MAX)
抗拉强度 δ_b	1200Mpa (Max)			
屈服强度 δ_s	1000Mpa (Max)			
卷料重量 Coil weight permitted	30T (MAX)	30T (MAX)	30T (MAX)	30T (MAX)
送料精度 Feeding accuracy	$\pm 0.2\text{mm/m}$			
送料速度 Feeding speed	180m/min (MAX)			
机组速度 Line speed	90m/min			



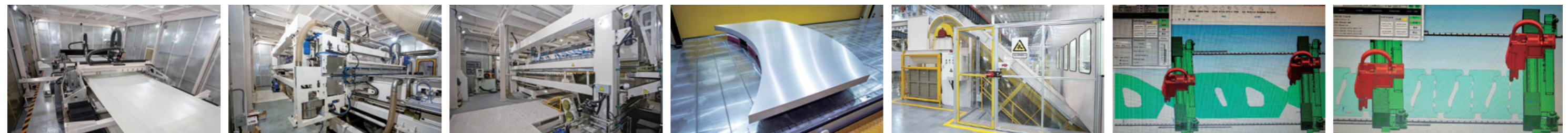
钢铝复合落料线

VACUUM BLANKING LINE



激光落料线

LASER BLANKING LINE



型号 Model	1650型	1850型	2150型
原始卷料 Processing material	冷轧板、镀锌板、彩涂板、不锈钢板等 Cold-rolled steel coil, Galvanized coil, Color-coated coil, Stainless steel coil, etc.		
材料厚度 Processing sheet thickness	0.5mm-3.0mm	0.5mm-3.0mm	0.5mm-3.0mm
材料宽度 Processing sheet width	1650mm (MAX)	1850mm (MAX)	2150mm (MAX)
抗拉强度 δ_b		1200Mpa (Max)	
屈服强度 δ_s		1000Mpa (Max)	
卷料重量 Coil weight permitted	30T (MAX)	30T (MAX)	30T (MAX)
机组速度 Line speed	40m/min(MAX)	40m/min(MAX)	40m/min(MAX)



- ① 激光落料线
Laser blanking line
- ② 激光切割单元
Laser cutting unit
- ③ 干式清洗机
Dry cleaning machine
- ④ 真空筛选装置
Vacuum screening device
- ⑤ 激光切割成品
Laser cutting finished product
- ⑥ 排废装置
Waste discharge device
- ⑦ 侧围仿真
Side panel simulation
- ⑧ B柱仿真
B-pillar simulation

摆剪线

CUT TO LENGTH LINE
WITH OSCILLATING
SHEAR

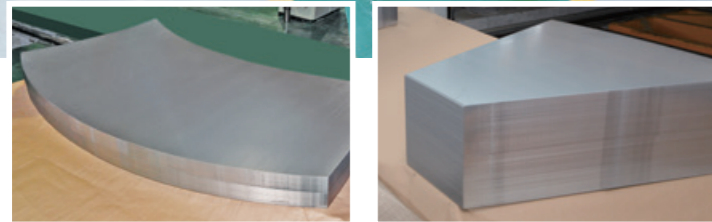
飞摆剪
Oscillating
Shear

摆剪模
Oscillating Shear
Mold

停摆剪
Stop Oscillating
Shear

飞摆剪

CUT TO LENGTH LINE WITH OSCILLATING SHEAR

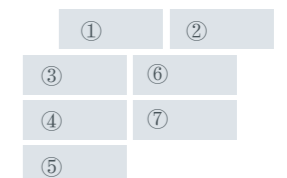


- 高度可靠的机器性能
- 高品质的平整度
- 准确的定长
- 准确的摆动角度
- 高品质的板面质量
- 高效率的生产节奏
- 友好的人机界面
- Highly reliable machine performance
- High quality on flatness
- High precise cut to length control
- Exact oscillating angle
- Surface with high quality
- High efficiency for production
- Delightful man-machine interface



型号 Model	1850型	2150型
原始卷料 Processing material	冷轧板、镀锌板等 Cold-rolled steel coil, Galvanized coil, Color-coated coil, etc.	
材料厚度 Processing sheet thickness	0.5mm-3.0mm	0.5mm-3.0mm
材料宽度 Processing sheet width	1850mm (MAX)	2150mm (MAX)
抗拉强度 δ_b	1200Mpa (Max)	
屈服强度 δ_s	1000Mpa (Max)	
卷料重量 Coil weight permitted	30T (MAX)	30T (MAX)
剪切精度 Cutting accuracy	$\pm 0.3\text{mm/m}$	
角度精度 Angle accuracy	$\pm 6'$	
机组速度 Line speed	70m/min	

- ① 下动式矫直机 Straightener
- ② 摆剪机 Oscillating shear
- ③ 自动换辊 Head cutter
- ④ 圆弧剪 Circular shear
- ⑤ 防尘房 Dustproof room
- ⑥ 换模小车 Tool changing car
- ⑦ 电磁堆垛机 Electromagnetic stacker



摆剪模

OSCILLATING SHEAR



型号 Model	
原始卷料 Processing material	冷轧板、镀锌板、彩涂板 Cold-rolled steel coil, galvanized coil, color-coated coil
材料厚度 Processing sheet thickness	0.5~3.0mm
材料宽度 Processing sheet width	1850、2050mm (客户指定宽度the customer specify the width)
剪切毛刺 Cutting burr	≤厚度thickness×3%
摆动角度 Oscillating angle	±35°
摆动精度 Oscillating accuracy	±6'

停摆剪

CUT TO LENGTH LINE WITH START-STOP OSCILLATING SHEAR



- ① 停摆剪线 Cut to length line with start-stop oscillating shear
- ② 停摆剪 Start-stop oscillating shear
- ③ 简易堆垛机 Simple stacker



型号 Model	800型	1250、1850、2050型
原始卷料 Processing material	冷轧板、镀锌板、彩涂板 Cold-rolled steel coil, galvanized coil, color-coated coil	
材料厚度 Processing sheet thickness	0.5~3.5mm	0.5~3.5mm
材料宽度 Processing sheet width	8000mm	1250、1850、2050mm
剪切精度 Cutting accuracy	±0.3mm/m	±0.3mm/m
剪切毛刺 Cutting burr	≤厚度thickness×3%	≤厚度thickness×3%
摆动角度 Oscillating angle	±35°	±35°
摆动精度 Oscillating accuracy	±6'	±6'
送料线速度 Feeding speed	180m/min	180m/min
机组线速度 Line speed	60m/min	190m/min

横切线

CUT TO
LENGTH LINE

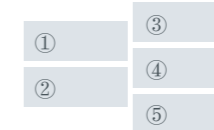


飞剪线

CUT TO LENGTH LINE WITH ROTARY SHEAR



- ① 引料单元 Feeding unit
- ② 下动式矫直机 Straightener
- ③ 飞剪机 Rotary shear
- ④ 双工位堆垛 Double stations stacker
- ⑤ 输送皮带 Belt conveyor



型号 Model	800型	1250型	1650型	1850型
原始卷料 Processing material	冷轧板、镀锌板、彩涂板、不锈钢板等 Cold-rolled steel coil, Galvanized coil, Color-coated coil, Stainless steel coil, etc.			
材料厚度 Processing sheet thickness	0.3mm-3.0mm	0.3mm-3.0mm	0.3mm-3.0mm	0.3mm-3.0mm
材料宽度 Processing sheet width	800mm (MAX)	1250mm (MAX)	1650mm (MAX)	1850mm (MAX)
抗拉强度 δ_b	1200Mpa (Max)			
屈服强度 δ_s	1000Mpa (Max)			
卷料重量 Coil weight permitted	30T (MAX)	30T (MAX)	30T (MAX)	30T (MAX)
剪切精度 Cutting accuracy	匀速±0.3mm, 加减速±0.4mm			
机组速度 Line speed	70m/min	80m/min	90m/min	90m/min

- 高度可靠的机器性能
- 高品质的平整度
- 准确的定长
- 高质量的剪切
- 高效率的生产节奏
- 友好的人机界面
- Highly reliable machine performance
- High quality on flatness
- High precise cut to length control
- High quality on cutting
- High efficiency for production
- Delightful man-machine interface



停剪线

CUT TO LENGTH LINE WITH STOP SHEAR



- 高度可靠的机械性能
- 高品质的平整度
- 准确的定长
- 高质量的剪切
- 整齐的堆垛
- 友好的人机界面
- 保养的方便和简单

- Highly reliable machine performance
- High quality on flatness
- High precise cut to length control
- High quality on cutting
- Perfect stacking
- Delightful man-machine interface
- Easy and simpleness maintenance

①

②

③

④

- ① 备料台 Material preparation table
- ② 下动式矫直机 Downward straightening machine
- ③ 剪板机 Shearing machine
- ④ 堆垛架 Stacking rack

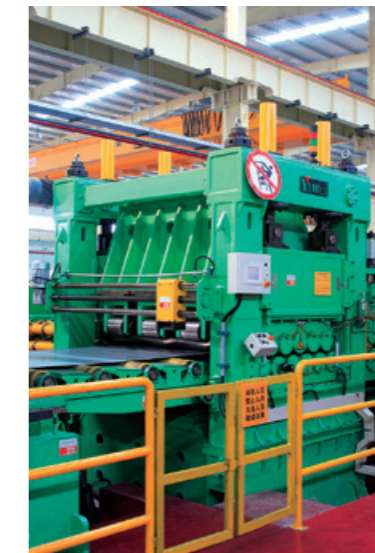
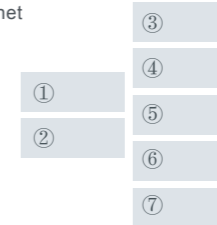
型号 Model	1250型	1650型	1850型	2000型
原始卷料 Processing material	冷轧板、镀锌板、彩涂板、不锈钢板等 Cold-rolled steel coil, Galvanized coil, Color-coated coil, Stainless steel coil, etc.			
材料厚度 Processing sheet thickness	0.3mm-3.0mm	0.5mm-3.0mm	0.5mm-3.0mm	0.5mm-3.0mm
材料宽度 Processing sheet width	1250mm (MAX)	1650mm (MAX)	1850mm (MAX)	2000mm (MAX)
抗拉强度 δ_b	1200Mpa (Max)			
屈服强度 δ_s	1000Mpa (Max)			
卷料重量 Coil weight permitted	20T (MAX)	20T (MAX)	20T (MAX)	20T (MAX)
剪切精度 Cutting accuracy	$\pm 0.3mm$	$\pm 0.5mm$	$\pm 0.5mm$	$\pm 0.5mm$
机组速度 Line speed	60m/min			

热轧停剪

CUT TO LENGTH LINE FOR HOT ROLLED COIL



- ① 重型矫直机 Heavy duty straightener
- ② 堆垛机 Stacker
- ③ 龙门引料 Gantry feeding
- ④ 切边机 Side trimming
- ⑤ 废边卷取机 Scrap recoiler
- ⑥ 重型堆垛机 Heavy duty stacker
- ⑦ 电气柜 E-cabinet



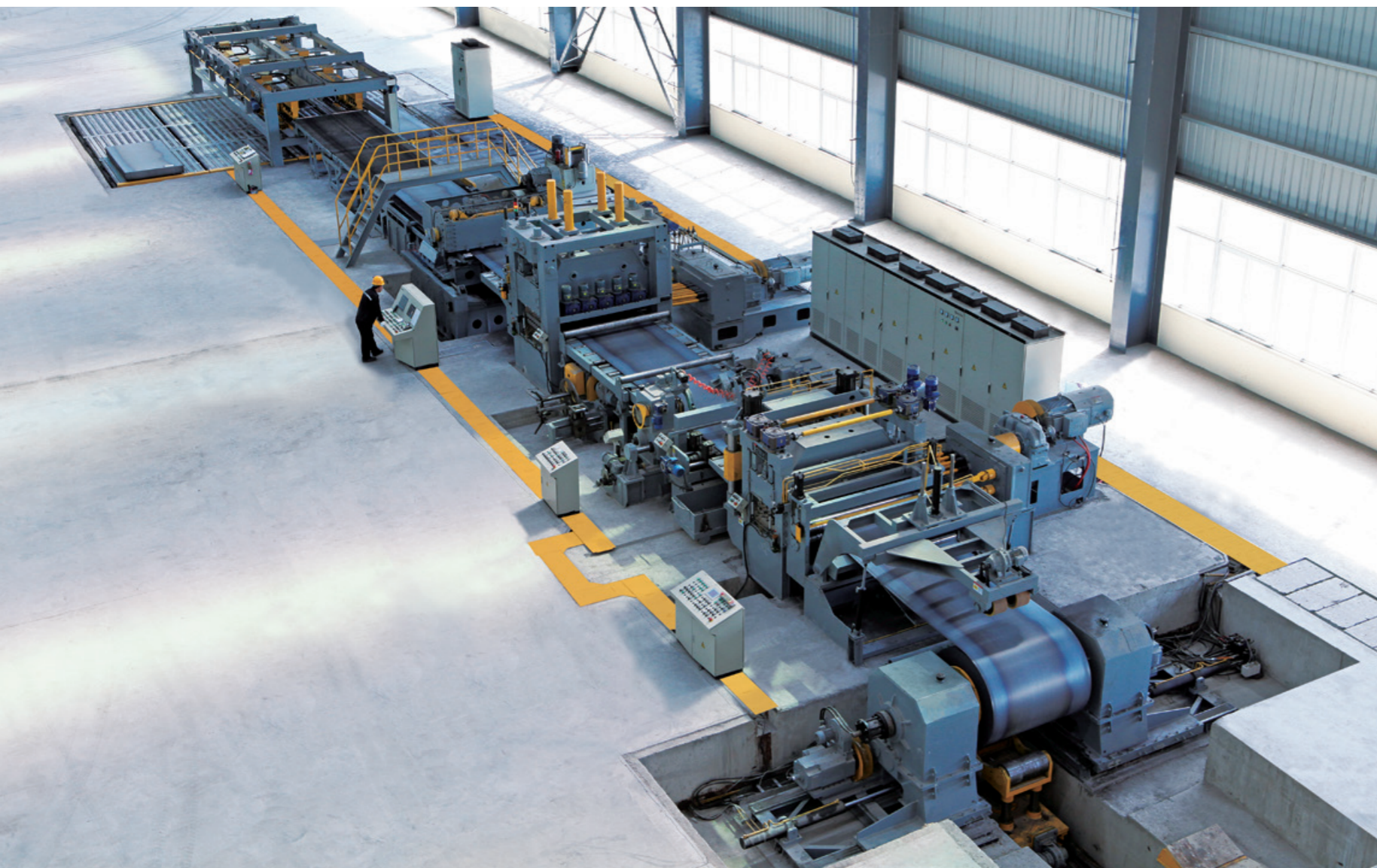
型号 Model	800型	1650型	1850型	2000型	2200型
原始卷料 Processing material	热轧板、热轧酸洗板、不锈钢板等 Hot-rolled steel coil, Hot-acid-cleaning steel coil, Stainless steel coil, etc.				
材料厚度 Processing sheet thickness	1.0mm-6.0mm	1.0mm-6.0mm	3mm-12mm	5mm-20mm	8mm-25mm
材料宽度 Processing sheet width	800mm (MAX)	1650mm (MAX)	1850mm (MAX)	2000mm (MAX)	2200mm (MAX)
抗拉强度 δ_b	1200Mpa (Max)				
屈服强度 δ_s	1000Mpa (Max)				
卷料重量 Coil weight permitted	20T (MAX)	35T (MAX)	35T (MAX)	35T (MAX)	35T (MAX)
剪切精度 Cutting accuracy	$\pm 0.8\text{mm/m}$	$\pm 0.8\text{mm/m}$	$\pm 1.5\text{mm/m}$	$\pm 1.8\text{mm/m}$	$\pm 2.0\text{mm/m}$
机组速度 Line speed	60m/min (MAX)	60m/min (MAX)	40m/min (MAX)	25m/min (MAX)	25m/min (MAX)

- 高度可靠的机器性能
- 准确的定长
- 完全的应力消除
- 精确的切边精度
- 整齐的堆垛
- 友好的人机界面

- Highly reliable machine performance
- High precise cut to length control
- Completely eliminate stress
- Accurate trimming
- Tidy stacking
- Delightful man-machine interface

热轧移动剪

CUT TO LENGTH LINE WITH MOVING SHEAR FOR PROCESSING HOT ROLLED COIL



- 高度可靠的机器性能
- 准确的定长
- 完全的应力消除
- 精确的切边精度
- 高效的剪切效率
- 整齐的堆垛
- 友好的人机界面
- Highly reliable machine performance
- High precise cut to length control
- Completely eliminate stress
- Accurate trimming
- Effective shear efficiency
- Tidy stacking
- Delightful man-machine interface

- ① 引料装置
- ② 切头剪
- ③ 重型矫直机
- ④ 重型堆垛机
- ⑤ 初矫机
- ⑥ 切边机
- ⑦ 移动剪
- ⑧ 移动剪

- Feeding device
- Head cutter
- Heavydutyleveler
- Heavy duty stacker
- Primary leveler
- Edge trimming machine
- Moving shear
- Moving shear

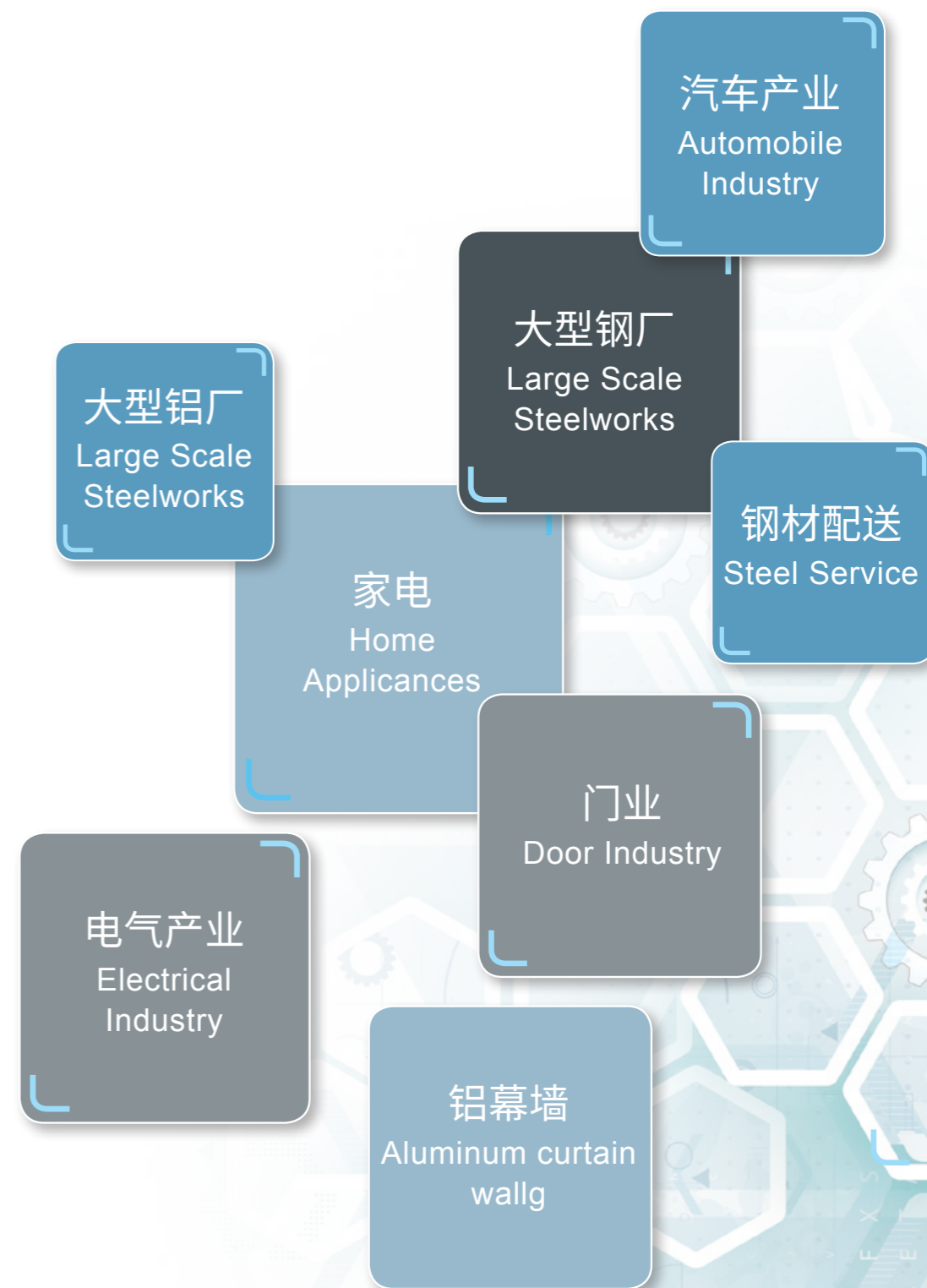
①	⑤
②	⑥
③	⑦
④	⑧



型号 Model	1650型	1850型	2000型	2200型
原始卷料 Processing material	热轧板、热轧酸洗板、不锈钢板等 Hot-rolled steel coil, Hot-acid-cleaning steel coil, Stainless steel coil, etc.			
材料厚度 Processing sheet thickness	1.0mm-6.0mm	3mm-12mm	5mm-20mm	8mm-25mm
材料宽度 Processing sheet width	1650mm (MAX)	1850mm (MAX)	2000mm (MAX)	2200mm (MAX)
抗拉强度 δ_b	1200Mpa (Max)			
屈服强度 δ_s	1000Mpa (Max)			
卷料重量 Coil weight permitted	35T (MAX)	35T (MAX)	35T (MAX)	35T (MAX)
剪切精度 Cutting accuracy	± 0.8 mm	± 1.0 mm	± 1.5 mm	± 1.5 mm
机组速度 Line speed	40m/min (MAX)	40m/min (MAX)	25m/min (MAX)	25m/min (MAX)

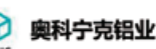
典型客户

TYPICAL
CUSTOMERS



典型客户一览

LIST OF TYPICAL CUSTOMERS



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中国

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Yawei 亚威

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